Bill of Materials Master

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Field name	Description	Type	Length	Ind
item_key		Alpha	8	
ingredient_item_key		Alpha	8	
quantity		Real		
units_key		Long		
spare_units_v180		Alpha	60	
key		Long		
line_number		Long		

Bill of materials

Field name	Description	Type	Length	Ind
key		Long		
transaction_key		Long		
item_key		Alpha	20	
item_name		Alpha	50	
spare_units_v180		Alpha	60	
line_number		Long		
quantity		Real		
yeild		Real		
total_used		Real		
unit_key		Long		

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